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a radially extending planar side portion; and
at least one swarf clearing groove extending at an angle at least across a part of
said surface and opening into said planar side for removal of swarf out through said
planar side.

Claim 10. (Amended) A rotary edging wheel for edge finishing of an optical lens
comprising:

A3
a hub portion adapted for attachment to a rotary power source;
an outer circumferential cutting surface having a width, said surface including an
abrasive grit attached thereto, and having a circumferential groove therein for forming
an edge contour onto an optical lens;
a radially extending planar side portion; and
a plurality of swarf clearing grooves extending at an angle at least across a part
of said surface and opening into said planar side for removal of swarf out through said
planar side.

Claim 17. (Amended) A rotary bevel edging wheel for edge finishing of an optical
lens comprising:

A4
a hub portion adapted for attachment to a rotary power source;
an outer circumferential cutting surface having a width, said surface including an
abrasive grit attached thereto, and having a circumferential groove therein for forming
an edge contour onto an optical lens;
a radially extending planar side portion; and
a plurality of swarf clearing grooves extending across the width of said outer
circumferential cutting surface, at an angle of from about 35 to about 45 degrees to said